

**AMENDMENTS TO THE SPECIFICATION**

Please replace paragraph [0059] beginning at page 16 with “...” with the following amended paragraph [0059].

[0059] After this, as shown in FIG. 5 and FIG. 6, the cut piece 54 is pushed to the inside of the outer tube 24 to fold it back to make the cut piece 54 protrude from the distal end opening face 50 to the distal end side and shape the engagement hole 56. To shape the engagement hole 56, a metal mandrel 70 of an outside diameter the same as the outside diameter of the inner tube 30 or slightly smaller is passed through the engagement hole 56 and a shaping iron 72 heated to for example about 90°C is pressed against the cut piece 54 from the outside. As a result, the shape of the engagement hole 56 is maintained.